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Customer Job Number Estimate Nui P.O. Number	: 36022 —) mber : 12894	Dart Helicopters Ser	vices	Drawing Name Part Number	: SADDLE KIT FOR D2 : K642 512	206-642-512		
This Issue Prsht Rev.	: 11/29/2007 : NC	S.O. No. :		Drawing Number Project Number	: N/A : N/A			
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Additional Pr	roduct							
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1.0			DOCUME	NT CONTROL				
C			labels per PPP K642-5		NA			
2.0	PACKAGING 1			NG RESOURCE #1			\$	
٥	comment: PACKAGIN							
3.0	Pick Packing D206648013	g Kit	GHW Kit				_	-
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JG °	omment: Qty.: 16.0 Pick: Qty Part Nur 16 D2652	0000 Each(s)/Unit mber Descr Bushing			<i>[</i>]			
# 5.0 (43	D2712		Set Screw	ć				Va.
C	Pick: Qty Part Nur		iption Batch	ich(s)		/ /.	(.)	
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Thursday, 11/29/2007 11:03:48 AM Date: Kim Johnston User: **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-512 Customer: CU-DAR001 Dart Helicopters Services Job Number: 36022 Part Number: K642 512 Job Number: Seq. #: Description: Machine Or Operation: 206 Saddle Right side D29322 6.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Qty Part Number Description Batch Saddle 1 D2932-2 D29332 4.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: B 36893 (3x Pick: Qty Part Number Batch Description 1 D2933-2 Saddle D2934 Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Description Batch **Qty Part Number** 4630 Saddle Spacer 2 D2934 D2935 Saddle Spacer Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description 2X B36142 2 D2935 Saddle Spacer 10.0 D29382 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: **Qty Part Number** Description 1 D2938-2 Saddle D29392 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: **Qty Part Number** Description Batch 1 D2939-2 Saddle

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Thursday, 11/29/2007 11:03:48 AM Date: Kim Johnston User: **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-512 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 512 Job Number: 36022 Job Number: Description: Seq. #: Machine Or Operation: 12.0 D33963 Inventory Total: 8.0000 Each(s) Comment: Qty.: 2.0000 Each(s)/Unit Pick: Description **Qty Part Number** Batch Spacer 2 D3396-3 D3407043 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: **Qty Part Number** Description 1 D3407-043 Tow Ring Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: **Qty Part Number** Description 1 D3456-1 Washer D34571 Inventory Comment: Qty.: 8.0000 Each(s) 2.0000 Each(s)/Unit Total: **Qty Part Number** Description Batch 2 D3457-1 Washer AN3C35A Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s) Pick: **Qty Part Number** Description Batch 3 AN3C35A Bolt AN3C36A Comment: Qty.: 9.0000 Each(s)/Unit Total: 36.0000 Each(s) Pick: **Qty Part Number** Description 9 AN3C36A

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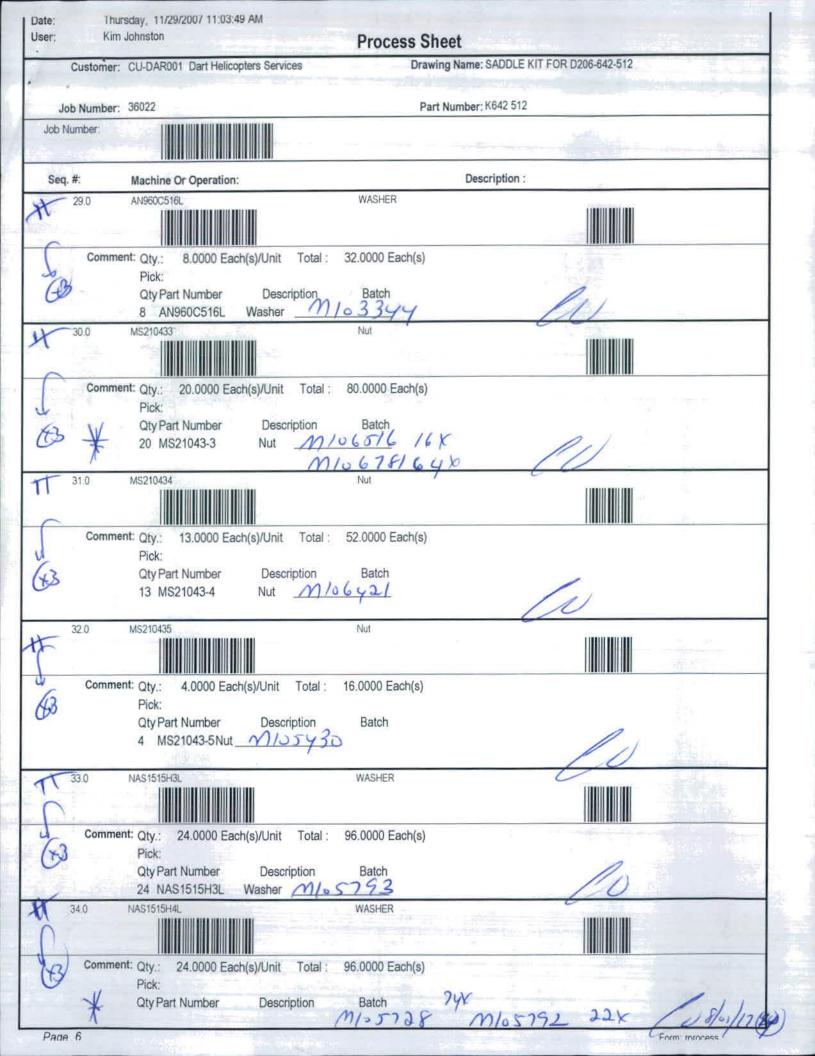
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Thursday, 11/29/2007 11:03:49 AM Date: Kim Johnston User: **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-512 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 512 Job Number: 36022 Job Number: Description: Seq. #: Machine Or Operation: AN3C41A Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s) Pick: Qty Part Number Description 8 AN3C41A AN4C6A Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s) Pick: Qty Part Number Description 12 AN4C6A AN5C11A Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s) Pick: Description Qty Part Number Bolt M/36552 8 AN5C11A AN5C12A Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s) Description Qty Part Number Bolt 4 AN5C12A AN5C13A Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Qty Part Number Description 106516 4 AN5C13A Bolt AN5C15A Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Qty Part Number Description 1 AN5C15A Bolt

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Thursday, 11/29/2007 11:03:49 AM Date: Kim Johnston User: **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-512 Customer: CU-DAR001 Dart Helicopters Services Job Number: 36022 Part Number: K642 512 Job Number: Description: Seq. #: Machine Or Operation: AN5C32A Comment: Qty.: 2.0000 Each(s)/Unit 8.0000 Each(s) Total: Pick: Description Batch Qty Part Number 105746 Bolt 2 AN5C32A AN5C34A Comment: Qty.: 8.0000 Each(s) 2.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch -M/05/60 2 AN5C34A Bolt AN5C35A Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: **Qty Part Number** Description 1 AN5C35A Bolt AN960C10L Comment: Qty.: 24.0000 Each(s)/Unit Total: 96.0000 Each(s) Pick: Description Batch **Qty Part Number** Washer M 106552 24 AN960C10L AN960C416L WASHER Comment: Qty.: 24.0000 Each(s)/Unit Total: 96.0000 Each(s) Pick: Description Qty Part Number Washer M/057 24 AN960C416L

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Thursday, 11/29/2007 11:03:49 AM Date: User: Kim Johnston **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-512 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 512 Job Number: 36022 Job Number: Description: Seq. #: Machine Or Operation: 24 NAS1515H4L Washer NAS1515H5 Comment: Qty.: Total: 64.0000 Each(s) 16.0000 Each(s)/Unit Description Batch Qty Part Number Washer _106541 16 NAS1515H5 NAS1515H5L Comment: Qty.: 32.0000 Each(s) 8.0000 Each(s)/Unit Total: Pick: Qty Part Number Description Washer 8 NAS1515H5L INSPECT 100% KITS FOR COMPLETENESS QC4 37.0 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE #1 38.0 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP K642-512 CHG003 Location: FINAL INSPECTION W/O RELEASE 39.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE 1 58.01.31 Job Completion

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Thursday, 11/15/2007 1:20:33 PM Rim Johnston Process Sheet Drawing Name : BEARPAW INSTALLATION : CU-DAR001 Dart Helicopters Services Customer Job Number : 35754 : 10044 Estimate Number : D044662011 Part Number P.O. Number D3075 REV B **Drawing Number** This Issue : 11/15/2007 S.O. No. : : N/A : NC Project Number Prsht Rev. : B : MACHINED PARTS First Issue : 11 Type **Drawing Revision** : 35348 Material Previous Run : 12/5/2007 Qty: 10 Um: Each Due Date Written By Checked & Approved By Added tolerance and ref to DSK086-12 to : Est Rev:C 04.02.19 Comment Step 3 KJ/JLM Est Rev:D As per ECN 932 & 862 06-07-28 JLM Additional Product Job Number: Description: Seq. #: Machine Or Operation: 1.0 DOCUMENT CONTROL Comment: DOCUMENT CONTROL 07.11.224 Photocopy bluefile & type labels per PPPD044-662-011 CHG003 20 35754A R44 BEARPAW REFERENCE ONLY Comment: Sub-Component R44 BEARPAW D3075-1 3.0 D2182B Neoprene Cushion- 750 bl Comment: Qty.: 9.3000 f(s) 0.9300 f(s)/Unit Total: Pick: Packing Kit Qty Part Number Description Batch 4 D2182B028 Rubber Cushion Paperwork package 4.0 D2529 Washer Comment: Qty.; 8.0000 Each(s)/Unit Total: 80.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 8 D2529 Washer

